## Only the best for our loved ones!





Pet

## Brewers' yeast upcycling at a world-market level – since 1954

Leiber refines brewers' yeast *(Saccharomyces cerevisiae)* into innovative products for humans and animals. For our customers we conduct research in our own laboratories and develop tailor-made solutions for healthy nutrition, biotechnology and agricultural applications. We reliably supply excellent products – and have been upcycling at world market level since 1954.

## Our actions are environment-friendly and climate-conscious

Our activities have an impact on humans, animals, and the environment. That's why we promote responsible behaviour and offer sustainable products. We take care to treat our stakeholders with fairness and appreciation. Our actions are environment-friendly and climate-conscious. We work to keep society healthy long-term – which of course includes taking responsibility for our employees. For us, sustainable behaviour is a vital component of our core business. After all, upcycling brewers' yeast is at the heart of what Leiber has always been about:

### "Give Yeast a Second Life"

### Animal Nutrition: keeping an eye on what's important

Leiber Animal Feed develops and produces sustainable brewers' yeast products. Our primary goals are to improve feed quality, feed acceptance, and the well-being of your animals, especially in terms of animal welfare. We rely on the latest scientific findings and collaborate with international research institutions and universities.

All Leiber Brewers' Yeast products represent uncompromising quality. The highest standards are applied during production in the breweries and during refinement in our modern production plants. Long before sustainability became a buzzword, Leiber's maxim was: "There are only valuable secondary streams." We are building our future on this solid foundation – with inquiring minds, passion for innovation and the latest technologies.



## Naturally versatile!

Brewers' yeast (Saccharomyces cerevisiae) is a proven raw material with many positive effects. Despite often being seen as only a high-quality natural protein and vitamin B source, Leiber Brewers' Yeast products can do so much more:



With a high level of technology investment, uncompromising quality standards and an unceasing innovative spirit, Leiber turns a brewery by-product into healthy and sustainable products for pet food. Leiber Brewers' Yeast products are designed to:

- stabilize the gastrointestinal tract
- provide dietetic and prebiotic mechanisms
- adsorb and inactivate harmful bacteria and mycotoxins
- strengthen specific and non-specific immune response

### Our product range:

### Leiber Brewers' Yeast®

- Pure brewers' yeast (unextracted)
- Interyeast<sup>®</sup>, Interyeast<sup>®</sup> Vital

### Leiber YeaFi®

Brewers' yeast bound to functional fibres

#### **CeFi**®pro

Brewers' yeast autolysate

### **Biolex® MB40**

Yeast cell walls

### Leiber® Beta-S

Highly purified beta-glucans

### Leiber NuTaste®

Natural yeast extracts



## Brewers' Yeast

## Real brewers' yeast, really effective!

The raw materials for Leiber Brewers' Yeast<sup>®</sup> products are produced in breweries in compliance with strict food guidelines and refined at Leiber using state-of-the-art, partly self-developed processes into valuable products. They are rich in many bioavailable active ingredients and nutrients like proteins, amino acids, B vitamins, minerals and trace elements.

Leiber Brewers' Yeast<sup>®</sup> is so-called real brewers' yeast, because it contains the polyphenols (alpha and beta acids) of the hops that are added during the brewing process. The ingredients of hops have additional antioxidant and bacteriostatic effects and are thus the ideal complement to the beneficial nutritional properties of brewers' yeast that have been known for a long time.

#### Leiber Brewers' Yeast® product benefits:



#### Leiber Brewers' Yeast® composition:

Analytical constituents and contents		
Crude protein:	46.0%	
Crude fat:	2.7%	
Crude fibre:	1.0%	
Crude ash:	8.0%	
Lysine:	3.2%	
Methionine:	0.6%	
Physical properties		
Structure:	dust-fine product*	
Colour:	light brown	
Odour:	typical of brewers' yeast	
Minimum shelf life:	3 years	
Dosage recommendation		
Dosage:	10-30kg/to	
Dogs < 30kg:	2-4g/day	
Cats:	0.5-1g/day	

\* available in various qualities (e.g. spray-dried, drum-dried, tablet grade, debittered, food grade)







### Where does the brewers' yeast come from?



- In the beer-brewing process, brewers' yeast ferments malt sugar to form carbon dioxide and alcohol.
- The brewers' yeast multiplies during this fermentation.
- Leiber takes over the brewers' yeast directly from the breweries.
- Leiber refines brewers' yeast into natural and healthy products for humans and animals.

### **Production process: Leiber Brewers' Yeast®**



### Research

Influence of brewers' yeast on skin, coat, digestion and faeces in 28 dogs and 29 cats. SAW Marktfoschung Ratingen (G), Leiber GmbH

After feeding Leiber Brewers' Yeast® the pet parents rated the overall health and well-being of their animals as improved (Fig. 1). Brewers' yeast showed many positive effects on digestion, coat and skin, but also on the reduction of faecal or mouth odour. It could be disproved that feeding brewers' yeast could possibly lead to increased dandruff or flatulence.

Fig. 1: Effectiveness evaluation Leiber Brewers' Yeast® by cat owners (n = 29); mean values in comparison







## Unique brewers' yeast fibre products.

Leiber YeaFi<sup>®</sup> – almost a classic as a brand! This unique combination of real inactivated brewers' yeast with valuable dietary fibre carriers have been produced according to the original recipe since 1954. The fibre components reinforce the beneficial nutritional properties of brewers' yeast in an ideal way.



In addition, functional fibre from secondary food streams is not only fully in line with today's sustainability trend, but also has many advantages, including technological ones like:

#### Leiber YeaFi<sup>®</sup> product benefits:



easy handling, dosage and storage properties

production advantages, e.g. Maillard reaction, water retention, natural colouring

lignin

#### Leiber YeaFi® AB composition:

Analytical constituents and contents		
Crude protein:	21.0%	
Crude fat:	3.0%	
Crude fibre:	16.0%	
Crude ash:	5.0%	
Lysine:	0.8%	
Methionine:	0.3%	
Physical properties		
Structure:	non-hygroscopic	
Colour:	brown	
Odour:	yeast with fruity notes	
Minimum shelf life:	3 years	
Dosage recommendation		
Dosage:	20-50kg/to	
Dogs < 30kg:	5-10g/day	
Cats:	1-1.5g/day	

### Leiber YeaFi<sup>®</sup> AB

Brewers' yeast bound to apple pomace and beet pulp

Also available as fine milled type or with other fibre carriers like e.g. spent grain or DDGS (Dried Distillers Grains with Solubles).



\* Total dietary fibre (TDF)

insoluble fibre

Leiber YeaFi® AB offers an ideal ratio of soluble and insoluble fibres.

cellulose

419

hemicellulose

soluble fibre



Effect of different brewers' yeast products on faecal characteristics in healthy adult dogs. University of Ghent (BEL), Faculty of Veterinary Medicine, Faculteit Diergeneeskunde, Prof. Dr. M. Hesta; unpublished

Leiber YeaFi<sup>®</sup> AB and Pure Brewers' Yeast (PBY) were consumed similary, even at higher dosages. The faecal consistency score ranged from 2 (firm but not hard) to 4 (very moist/soggy) (Fig. 1). Scores of 2 and 3 are considered as normal. Leiber YeaFi<sup>®</sup> AB even in higher dosages had no negative impact on the faecal consistency. The daily faecal production was not increased (Fig. 2).



Independent samples Kruskal-Wallis test



Independent samples Kruskal-Wallis test



Influence of brewers' yeast on skin, coat, digestion and faeces in 30 dogs and 29 cats. SAW Marktfoschung Ratingen (G), Leiber GmbH

Leiber YeaFi<sup>®</sup> AB was mixed by the pet parents directly into the wet food. The food was well accepted especially from dogs. 83% of dogs liked their wet food with Leiber YeaFi<sup>®</sup> AB as much or even more than before. The use of Leiber YeaFi<sup>®</sup> AB showed an improvement in digestion, skin and coat health, in dogs and cats (Fig. 3). 80% of dog owners concluded they will continue to feed Leiber YeaFi<sup>®</sup> AB.

Fig. 3: Effectiveness evaluation Leiber YeaFi® AB by cat owners (n = 30); mean values in comparison





## Best values in bioavailability!

Leiber CeFi<sup>® pro</sup> is an all-rounder, but especially suitable for special product requirements for feeding young or senior animals. The reason for this is that the autolysed yeasts in Leiber CeFi<sup>® pro</sup> are partially pre-digested, therefore increasing the nutrients' bioavailability for the animal.

A particularly gentle autolysis process enables Leiber CeFi® pro to combine the positive effects of beta-glucans and mannan oligosaccharides (MOS) in the cell wall with the natural components of the cell interior like peptides, free amino acids and nucleotides in one product. As an example, dietary nucleotides are considered as essential nutrients in intestinal development. Nucleotides can promote cell growth and proliferation.

#### CeFi<sup>® pro</sup> product benefits:



#### CeFi<sup>® pro</sup> composition:

Analytical constituents and contents		
Crude protein:	50.0%	
Crude fat:	3.0%	
Crude fibre:	1.0%	
Crude ash:	6.6%	
Lysine:	3.6%	
Methionine:	0.8%	
Mannan oligosaccharides	s (MOS) + glucans: 20.0-25.0%	
Physical properties		
Structure:	dust-fine product	
Colour:	light brown	
Odour:	typical of brewers' yeast	
Minimum shelf life:	3 years	
Dosage recommendation		
Dosage:	5-10kg/to	
Dogs < 30kg:	1-2g/day	
Cats:	0.25-0.5q/dav	







Autolysed yeast with positive influence on the intestinal microbiome of dogs; Free University of Berlin, Dept. of Vet. Med., Institute for Animal Nutrition; Prof. Dr. J. Zentek, Germany; unpublished



■ Control ■ Yeast ■ CeFi®pro

Tab 1: Increase in bacterial metabolites in the faeces of dogs [g/kg or µmol/g sample]

	Control		CeFi <sup>® pro</sup>		
	before	after	before	after	
L-lactate	0.3 (± 0.3)	1.9 (± 1.5)	0.7 (± 0.9)	3.6 (± 4.1)	
D-lactate	0.1 (± 0.1)	1.2 (± 1.1)	0.5 (± 0.8)	3.4 (± 4.3)	
Total lactate	0.4 (± 0.4)	3.2 (± 2.6)	2.3 (± 1.6)	7.0 (± 8.4)	
Acetate	87.3 (± 2.9)	78.5 (± 15.7)	79.3 (± 13.7)	69.2 (± 16.5)	
Propionate	28.5 (± 4.5)	20.2 (± 9.8)	29.2 (± 10.6)	24.1 (± 9.4)	

(Significant differences within an experimental group are printed in bold; Mann-Whitney before/after;  $p \le 0.1$ )

With regard to diversity (similarity dendrogram), two groups emerged. CeFi® pro formed a separate main cluster (left group), instead of pure brewers' yeast (right group). CeFi® pro is digested in the upper digestive tract, while pure brewers' yeast is more likely to be digested in the lower digestive tract.

Positive effects on health promoting microbiome (Tab. 1):

- significant increase in lactate production (e.g. Lactobacillus)
- significant decrease in peptidolytic bacteria (e.g. Peptostreptococcus)
- reduce proinflammatory markers, e.g. IL-6, IL-8 and IL-17A (Fig. 2 und Fig. 3)



Effect of Leiber yeast products on immune parameters (specific and non-specific) and antiinflammatory/proinflammatory interleukines (in vitro, canine cells). Faculty of Vet. Med., Dept. of Virology, Parasitology and Immunology; Ghent University, Belgium; unpublished





## Fig. 3: Reduce IL-8 secretion after stimulation with 200µg/ml test material vs. medium



#### Literature on request.

# **Biolex** MB40

## Naturally prebiotic!

Biolex<sup>®</sup> MB4O is characterized by its high levels of beta-glucans and mannan oligosaccharides (MOS) and a special surface structure with associated high adsorption power.

In a complex production process, yeast cell walls are separated from the cell interior (yeast extracts). Mannan oligosaccharides (MOS) and beta-glucans from yeast cell walls are concentrated and the specifically active segments of the cell wall are released.



The positive effects, in particular on the microbiome (prebiotic effect), the immune system and binding activities of pathogens and mycotoxins have been scientifically proven many times.

#### Biolex<sup>®</sup> MB40 product benefits:



#### Biolex<sup>®</sup> MB40 composition:

Analytical constituents and contents		
Crude protein:		28.0%
Crude fat:		7.5%
Crude fibre:		0.5%
Crude ash:		4.0%
Lysine:		2.0%
Methionine:		0.5%
Mannan oligosacchari	ides (MOS):	20.0-25.0%
Glucans:		25.0%
Physical properties		
Physical properties Structure:	dust	-fine product
Physical properties Structure: Colour:	dust	-fine product light brown
Physical propertiesStructure:Colour:Odour:	dust typical of b	-fine product light brown rewers' yeast
Physical propertiesStructure:Colour:Odour:Minimum shelf life:	dust typical of b	-fine product light brown rewers' yeast 3 years
Physical propertiesStructure:Colour:Odour:Minimum shelf life:Dosage recommendation	dust typical of b tion	-fine product light brown rewers' yeast 3 years
Physical propertiesStructure:Colour:Odour:Minimum shelf life:Dosage recommendationDosage:	dust typical of b tion	-fine product light brown rewers' yeast 3 years 0.5-2kg/to
Physical propertiesStructure:Colour:Odour:Minimum shelf life:Dosage recommendationDosage:Dogs < 30kg:	dust typical of b tion	-fine product light brown rewers' yeast 3 years 0.5-2kg/to 1-2g/day





Dried yeast cell walls high in beta-glucan and mannan oligosaccharides positively effect microbial composition and activity in the canine gastrointestinal tract in vitro; Abbeele et al., Journal of Animal Science, 2020, Vol.98, No6, 1-10

## Fig. 1: Average propionate over the control (n = 6) and treatment (n = 9) period in the PC (proximal colon)



(\* indicates the statistically significant differences relative to the preceding period)





(\* indicates the statistically significant differences relative to the preceding period)

Effect of Leiber yeast products on immune parameters (specific and non-specific) and antiinflammatory/proinflammatory interleukines (in vitro, canine cells). Faculty of Vet. Med., Dept. of Virology, Parasitology and Immunology; Ghent University, Belgium; unpublished





- fermented slowly and selectively
- significant increase in SCFA (short chain fatty acids), which are benefical for intestinal health
- lactate and acetate are converted by "cross feeding"



- inhibit proinflammatory (IL-17A, IL-8, IL-6) interleukines in canine cells
- reduce markers for chronic inflammatory reactions (IL-8) and autoimmune diseases (IL-17A)



## Highly purified beta-glucans for strong defences!

Thanks to its high purity, Leiber<sup>®</sup> Beta-S is suitable for effective and sustainable relief for animals' metabolism and immune system. The positive effect, on specific and non-specific defence mechanisms of the immune system, has been scientifically proven many times. The beta-glucan molecules are released from the cell wall complex in a particularly gentle process developed by Leiber. This preserves the native structure and thus the biological activity of the beta-glucans. This ensures the unique level of efficiency of the immune-activating and immune-modulating effect during intestinal transit.

#### Leiber<sup>®</sup> Beta-S for your products:

$\left( \begin{array}{c} + \end{array} \right)$	immune stimulation and modulation
$\overbrace{+}$	promotes specific and non-specific immune response
	positive effects on inflammatory markers
h.	active support in critical periods

#### Leiber<sup>®</sup> Beta-S composition:

Analytical constituents and contents		
Crude protein:	4.0%	
Crude fat:	4.0%	
Crude fibre:	0.5%	
Crude ash:	3.0%	
Lysine:	0.2%	
Methionine:	O.1%	
Beta-glucans:	80.0%	
Physical properties		
Structure:	dust-fine product*	
Colour:	beige	
Odour:	neutral	
Minimum shelf life:	3 years	
Dosage recommendation		
Dosage:	0.1-0.5kg/to	
Dogs < 30kg:	50-150mg/day	
Cats:	20-30mg/day	

\* also available as Leiber<sup>®</sup> Beta-S Plus (combination of Leiber<sup>®</sup> Beta-S and Biolex<sup>®</sup> MB40)

- 1. Uptake of beta-glucans from the gut lumen by macrophages
- 2. Activation of macrophages increases phagocytosis.
- 3. Release of cytokines and chemokines recruits more immune cells. Macrophages present antigenic structures to T and B cells, to subsequently produce antibodies.
- 4. Activated macrophages migrate to organs of the immune system.
- 5. In the bone marrow, spleen and lymph nodes, the beta-glucan fragments and cytokines activate other immune cells.



<u>}) (?</u>



Effect of Leiber yeast products on immune parameters (specific and non-specific) and antiinflammatory/proinflammatory interleukines (in vitro, canine cells). Faculty of Vet. Med., Dept. of Virology, Parasitology and Immunology; Ghent University, Belgium; unpublished

## **Fig. 1:** Leiber<sup>®</sup> Beta-S promotes the lymphocyte (T and B cells) proliferation even in higher dosages vs. reference

- increased ROS production (phagocytosis)
- promote specific immune system (Fig. 1)
- inhibit proinflammatory (IL-17A, IL-8, IL-6) interleukines (Fig. 2 and 3)
- fastest improvement of CIBDAI (Canine Inflammatory Bowel Disease Activity Index\*; Tab. 1)

no recurrence within 6 months (Tab. 1)







## Fig. 3: Reduce IL-8 secretion after stimulation with 200 $\mu g/ml$ test material vs. medium



The effectiveness of natural and synthetic immunomodulators in the treatment of inflammatory bowel disease (IBD) in dogs; Rychlik et al., Department of Clinical Diagnostics, Faculty of Veterinary Medicine, University of Warmia and Mazury in Olsztyn, Poland; Acta Veterinaria Hungarica 61 (3), pp. 297–308 (2013) DOI: 10.1556/AVet.2013.015.

	CIBDAI*			Dogs with clinical	Recurrence
Group	Before immunomodulation (mean ± SD)	After immunomodulation (mean ± SD)	n	symptom recurrence (CIBDAI* ≥ 4)	percent (%)
ß-glucan	6.000 ± 1.45	0.914 ± 0.45**	7	0	0
HMB	6.285 ± 2.12	1.286 ± 0.54*	7	1	14
Levamisole	6.143 ± 1.98	2.142 ± 0.89	7	3	43
Control	5.857±1.84	7.142 ± 0.11	7	7	100



## Natural. Pure. Delicious.

These are the benefits of Leiber NuTaste<sup>®</sup> that are achieved without the use of E numbers! Thanks to their high content of proteins, peptides, amino acids, glutamic acids and nucleotides, Leiber NuTaste<sup>®</sup> products meet many nutritional requirements while enhancing palatability, especially for dogs and cats. Yeast extracts contain many flavor-enhancing nutrients that can change the acceptability, color, or texture of a product.

#### Leiber NuTaste® product benefits:



high natural content of free amino acids, peptides, and nucleotides



different taste profiles

natural colouring

## Leiber NuTaste<sup>®</sup> profile

#### Yeast extracts with different taste profiles

Each yeast extract has its own unique taste profile. This creates a huge variety of taste nuances – alone or as a combination of different yeast extracts.

Leiber NuTaste® profile N: natural yeast extract, debittered

Leiber NuTaste<sup>®</sup> profile G: natural yeast extract, fully debittered and high in free glutamic acid

#### Leiber NuTaste® profile N composition:

Analytical constituen	ts and contents
Crude protein:	64.5%
Crude fat:	0.1%
Crude fibre:	1.0%
Crude ash:	9.4%
Total amino acids:	54.6%
Lysine:	5.2%
Methionine:	0.9%
Glutamic acid:	8.8%
Physical properties	
Structure:	agglomerated powder
Colour:	light beige to light brown
Odour:	typical of brewers' yeast
Minimum shelf life:	3 years
Dosage recommenda	ation

Depending on product and application: 0.2-15kg/to



## Leiber NuTaste<sup>®</sup> function

#### Yeast extracts with various functionalities

Some yeast extracts have extra functions like colouring effects, taste boosting, or are suitable in plant- or insect-based applications.

Leiber NuTaste<sup>®</sup> function XSR: natural yeast extract, fully debittered and high in nucleotides Leiber NuTaste<sup>®</sup> function DC: yeast extract for natural colouring

## Leiber NuTaste®



Preference test with 1% Leiber NuTaste® profile N in dry kibble (outside coating), household panel, 30 dogs and 30 cats, two-bowl test

## Fig. 1: Significant higher preference for Leiber NuTaste® profile N in cats



- no E numbers (clean labelling)
- feed material in FOOD quality
- peptides, amino acids, and nucleotides
- rich in glutamic acid
- meaty taste profiles
- PAL enhancer
- umami notes
- plant-based and insect-based application

Preference test with 0.5% Leiber  $\ensuremath{\text{NuTaste}}^{\otimes}$  profile N in cat milk, household panel, 29 cats

## Fig 3: Preference: first bowl approached – first bowl eaten (first choice) (n = 29)



Significant\* higher preference (%) for milk with Leiber NuTaste® profile N (p = 0.032)



## Fig. 2: Significant higher preference for Leiber NuTaste® profile N in dogs





## Get in touch

Leiber Brewers' Yeast products have always stood for *healthy quality*. The highest standards apply to brewers' yeast, both during production in breweries and during refinement by Leiber itself. Long before sustainability became a buzzword, Leiber already lived by the maxim "There's no such thing as waste; there are only valuable secondary streams".

Sustainable management is not a mere aspiration at Leiber, it is put into practice every day – which the **"ZNU Sustainable Management"** certificate verifies.

The ZNU Quality Seal for Sustainable Management is awarded by the Center for Sustainable Leadership (ZNU) at Witten/Herdecke University. Leiber selected this standard because it makes sustainability verifiable and quantifiable and thus leads to continuous improvement. In addition, annual audits check the continuous improvement process.

We are building our future on this solid foundation – with an inquiring mind, passion for innovation and the latest product solutions for our customers!

## Quality from raw material to product solution

Do you consider the quality of your products paramount? Then we have something in common. At Leiber, we plan quality into all processes and products from the very start. On top of that, our products and processes are audited and certified both internally and externally. As a result we hold the following certificates.

BioSuisse | Biozertifikat | FSSC 22000 Feed | FSSC 22000 – Leiber Sp. z o.o. | ISO 50001 | QS – Factory Bramsche | QS – Factory Engter | QS – Leiber Sp. z o.o. | VLOG FEED – Factory Bramsche | VLOG FEED – Factory Engter VLOG FEED – Leiber Sp. z o.o. | VLOG FOOD – Factory Engter | VLOG FOOD – Leiber Sp. z o.o. | ZNU Certificate – ZNU Driving Sustainable Change



## For more information please contact your Leiber Pet Food Team:



Dr. Thomas Bissot, Global Key Account Manager Pet Food Phone: +49 1520 9395-422 t.bissot@leibergmbh.de



Maike Rakebrandt, Senior Product Management Equine & Pet Phone: +49 5461 9303-750 | m.rakebrandt@leibergmbh.de



## Working for you worldwide!





#### Leiber Campus

Leiber GmbH | Franz-Leiber-Straße 1 | 49565 Bramsche-Engter | Germany Phone +49 5461 9303-0 | Fax +49 5461 9303-28 | info@leibergmbh.de | leibergmbh.de

#### **Bramsche Drying Plant**

Leiber GmbH | Hafenstraße 24 | 49565 Bramsche | Germany Phone +49 5461 9303-0 | Fax +49 5461 9303-28 | info@leibergmbh.de | leibergmbh.de

#### Engter Drying and Extraction Plant

Leiber GmbH | Heywinkelstraße 21 | 49565 Bramsche-Engter | Germany Phone +49 5461 9303-0 | Fax +49 5461 9303-28 | info@leibergmbh.de | leibergmbh.de

#### **Drying Plant in Poland**

Leiber Sp. z o.o. | ul. Łęczycka 38 | 99-340 Krośniewice | Poland Phone +48 24 251 0360 | info@leiberspzoo.pl | leibergmbh.de/pl

## Sustainable. Innovative. Effective.





Errors and changes excepted. 02/2023



We have been upcycling at world-market level since 1954 and keeping the environment and climate in mind.

Leiber GmbH | Franz-Leiber-Straße 1 | 49565 Bramsche Germany | info@leibergmbh.de | leibergmbh.de

